

ship ASAP!

Work Order ID 71512

Tuesday, July 05, 2011 11:34:31 AM



Page 1

Item ID: D139-799-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Cargo Door Hinge

Start Date: 7/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

D

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-013
CHG002

[Signature] 11 07 26 (4)
[Signature] BG 11-7-20 (4)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/7/11 *[Signature]*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

[Signature] 11 07 26 (4)

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Page 2

Item ID: D139-799-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Cargo Door Hinge

Start Date: 7/5/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 7/29/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D139-799-013								
	Location: <i>SO draft</i>								
	PPP rev: <i>SO draft</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/7/26 *SO*11/7/26 *SO*11-07-26
(4)

Picklist Print

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Work Order ID: 71512

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/5/2011

Required Date: 7/29/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM
AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2585

Mounting Channel

Manufactured No

110 Each 79.0000

Location

Loc Qty

Loc Code

ST017

79

69536

23

70814

56

Manufactured No

110 Each 102.0000

Location

Loc Qty

Loc Code

ST204

102

64774

52

70557

50

Manufactured No

110 Each 38.0000

D2621

Latch Plate, 350 Spacepod

Location

Loc Qty

Loc Code

ST019

38

56576

38

Manufactured No

110 Each 11.0000

D3552-13

Door Prop

Location

Loc Qty

Loc Code

ST272A

11

56392

1

69668

10

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Work Order ID: 71512

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/5/2011

Required Date: 7/29/2011

Start Qty: 4.00

Required Qty: 4.00



D3622-1

Ball Stud

Manufactured No

110 Each

15.0000



4

Location

Loc Qty

Loc Code

ST070

15

67284

15

Manufactured No

110 Each

42.0000



4



D3622-3

Ball Stud

Location

Loc Qty

Loc Code

ST070

42

52939

2

53951

40

Manufactured No

110 Each

0.0000



8



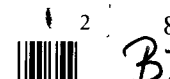
D4072-1

Airframe Hinge

Manufactured No

110 Each

0.0000



8



D4072-3

Airframe Hinge Backing Plate

Manufactured No

110 Each

2.0000



16



D4072-5

Bushing

Location

Loc Qty

Loc Code

ST119

2

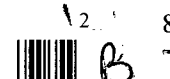
62804

2

Manufactured No

110 Each

0.0000



8



D4073-1

Door Hinge

B 71539 11/7/22

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Shop Packet Print

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Work Order ID: 71512

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 7/5/2011

Required Date: 7/29/2011

Start Qty: 4.00

Required Qty: 4.00

D4073-3

Door Hinge Backing Plate

Manufactured No 110 Each 2.0000

Location

ST120

65947

Loc Qty

2

2

Loc Code

0.0000

0.0000

D4074-1

Bracket

Manufactured No 110 Each 0.0000

D4074-3

Channel

Manufactured No 110 Each 1.0000

Location

ST120

62797

Loc Qty

1

1

Loc Code

0.0000

0.0000

D4074-5

Backing Plate

Manufactured No 110 Each 0.0000

D4074-7

Striker Plate

Manufactured No 110 Each 1.0000

Location

ST120

62799

Loc Qty

1

1

Loc Code

0.0000

0.0000

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Shop Packet Print

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Page 4

Work Order ID: 71512

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/5/2011

Required Date: 7/29/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

110

Each

1,887.000

20

80

Nut

Location

Loc Qty

Loc Code

ST300

1887

116549

207

117441

800

117601

400

117885

480

MS21042L5

Purchased

No

110

Each

1,431.000

1

4

Nut

Location

Loc Qty

Loc Code

ST300

1431

116105

5

116548

232

117441

498

117591

100

117611

100

118179

496

MS27039-1-10

Purchased

No

110

Each

190.0000

8

32

Screw

Location

Loc Qty

Loc Code

ST290

150

117441

150

ST291

40

115935

40

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Work Order ID: 71512

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge

Start Date: 7/5/2011

Required Date: 7/29/2011

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-14

Purchased

No

110

Each

140.0000

Screw

Location

Loc Qty

Loc Code

MEZZ

140

112312

100

15924

40

Each

0.0000

MS27039-1-16

Purchased

No

Screw

MS27039-1-17

Purchased

No

110

Each

122.0000

Screw

Location

Loc Qty

Loc Code

ST292

122

11540

22

117591

100

Each

3,602.000

NAS1149D0363J

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST298

3602

117291

602

117505

500

117601

500

118077

2000

Picklist Print

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Work Order ID: 71512

Parent Item: D139-799-013

Parent Item Name: Cargo Door Hinge



Start Date: 7/5/2011

Required Date: 7/29/2011

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0663J Purchased

No

110

Each

815.0000



Washer



11/7/19

Location

Loc Qty

Loc Code

ST298

815

115996

5

117291

310

117977

500

4

NAS1515H5L Purchased

No

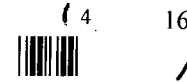
110

Each

68.0000



WASHER



11/8/18 11/12/18

Location

Loc Qty

Loc Code

FG

40

103691

40

ST277

28

111359

28

4x

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
			1		D4384-1	PLACARD
4	4				AN6H12	BOLT
			4		AN526-1032R16	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			20		MS21919WDG09	CLAMP
		8			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		8			MS27039-1-16	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
			2		NAS1149C0932R	WASHER (or AN960C916L)
		4			NAS1515H-5L	WASHER

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Revision: D
Date: 11.06.10